

## ENGUARD™ 2000 Series Gelcoat

October 2006

### Product Features and Benefits

**ENGUARD 2000 series** gelcoats are formulated with an ISO/NPG unsaturated polyester to offer a reliable, weatherable, water resistant finish for a variety of outdoor and indoor applications. ENGUARD 2000 series gelcoats have met the ANSI Z124.1 and Z124.2 standards and are CSA approved for use in sanitaryware applications.

- ☑ **Complies with ANSI Z124.1, ANSI Z124.2**
- ☑ **Passes CSA B45.5-94**
- ☑ **Exhibits good color stability and gloss retention**

### Liquid Properties & Performance Data

#### Typical\* Liquid Properties at 77°F

PROPERTY	VALUE	UNIT
Brookfield Viscosity	RVT Spindle #4 at 20 rpm	
	Whites	4900
	Colors	4500
Thix Index	RVT Spindle #4 at 5/50 rpm	
	Whites	5.5
	Colors	6.0

#### Typical\* Performance Data at 77°F

TEST	VALUE	UNIT
Gel Time 1.8% MEKP- <sup>91</sup> Catalyst	16	minutes

*\*Typical Values: Based on materials tested in our laboratories, but varies from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.*



Ashland is committed to the continuous evolution of technology and service solutions that promote health, safety and environmental protection around the world.

® Registered trademark and ™ trademark of Ashland  
 \* Registered service mark of the American Chemistry Council  
 © 2005 Ashland All Rights Reserved. • CWT-DS-344 Rev. 1  
<sup>1</sup> Registered trademark of Norac Inc.

Notice: The laboratory results presented herein were obtained through the use of specific methods determined by Ashland. Ashland does not guarantee duplication of such results by third parties. All data presented is provided gratuitously and, although it is intended to be accurate in regard to the subject matter involved, it is provided without warranty of any kind, and any and all warranties, either express or implied, are disclaimed. All recommendations or suggestions contained within or based hereon must be evaluated by you to determine their applicability or suitability for your particular use.

All precautionary labels or notices should be read and understood by all supervisory personnel and employees before using. Consult Material Safety Datasheet, Ashland and OSHA regulations for additional safety and health information. Purchaser is responsible for complying with all applicable federal, state, or local laws covering use of the product. Special attention would be given to consumer applications. Freedom to use any patent owned by Ashland or others is not to be inferred from any statement contained herein.